2. A menufment/Modification No.   S. Fregier No.   S. Preject No.   Code   \$223332	AMENDMENT OF SOLICITATI	ON/MODIFICATI	ON OF CONTRACT	1. Contract		Page 1 Of 8	
Code   Record Factor Lotte   Code   Record Factor Lotte   Record Factor Factor   Record Factor Factor Factor   Record Factor Factor   Record Factor Factor Factor   Record Factor Factor Factor Factor Factor Factor   Record Factor F	2. Amendment/Modification No.	3. Effective Date	4. Requisition/Purchase Req			(f applicable)	
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8. Name And Address Of Contractor (No., Street, City, County, State and Zip Code)    PA. Amendment Of Solicitation No.	HTTP://CONTRACTING.TACOM.ARMY.MIL						
8. Name And Address Of Contractor (No., Street, City, County, State and Zip Code)    Modification Of Contraction (No., Street, City, County, State and Zip Code)   Modification Of Contraction (No.   Modification (No.   Modifica			SCD C	PAS NONE	ADP P	Г но0337	
## SCARARA, MT 494/29-9318    SCARARA, MT 494/29-9318		et, City, County, State and	1				
## SCARARA, MT 494/29-9318    SCARARA, MT 494/29-9318	ENGINEERED MACHINED PRODUCTS INC						
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Type BUSINESS: Other Small Business performing in U.S.    Code				Daicu (See	item 11)		
The BOSINESSI Other Small Business Performing in U.S.   10B. Dated (See Rem 13)   2006000000000000000000000000000000000	ESCANABA, MI 49829-9318		X	10A. Modifica	tion Of Contract/0	Order No.	
The above numbered solicitation is amended as set forth in item 14. The bour and date specified for receipt of Offers is extended.   is not extended.   is not extended.   is not extended.   offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing items 8 and 15, and returning   copies of the amendments: (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGAMENT TO BE RECEIVED ATTHE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS INFO TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change any offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.    12. Accounting And Appropriation Data (If required)				W56HZV-06-C-	-0467		
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The above numbered solicitation is amended as set forth in item 14. The hour and date specified for receipt of Offers   is extended.   is not ex	Code <sup>1</sup> HUX0 Facility Code			*			
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Set Forth In Item 14, Pursuant To The Authority of FAR 43.103(b).   X   C. This Supplemental Agreement Is Entered Into Pursuant To Authority Of: Mutual Agreement of Both Parties   D. Other (Specify type of modification and authority)							
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DEREK MCALEER DEREK.MCALEER@US.ARMY.MIL (586)574-8093  15B. Contractor/Offeror  15C. Date Signed  16B. United States Of America  16C. Date Signed  By /SIGNED/ 2007MAY08		ions of the document refe	renced in item 2A or ToA, as no	retorore chang	eu, remains uncha	inged and in full force	
DEREK.MCALEER@US.ARMY.MIL (586)574-8093	15A. Name And Title Of Signer (Type or print)						
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	15B. Contractor/Offeror	15C. Date Signed				16C. Date Signed	
			Rv	/STCMED/		2007M7V00	
	(Signature of person authorized to sign)	-			Officer)	200/PM100	

### Reference No. of Document Being Continued

PIIN/SIIN W56HZV-06-C-0467

MOD/AMD P00003

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Name of Offeror or Contractor: ENGINEERED MACHINED PRODUCTS INC

SECTION A - SUPPLEMENTAL INFORMATION

Modification P00003 to W56HZV-06-C-0467,

- 1. This bilateral modification is to revise the scope in Section C.4.5, revise the option scope for period one only and award the revised option.
- 2. This change order is issued pursuant to the changes clause, 52.243-2, titled Changes--Cost-Reimbursement. To change the language in Section C.4.5, the following applies:

Section C.4.5 currently reads, "The contractor shall prepare a fleet test plan and schedule which will require coordination and approval by TACOM in accordance with CDRL A002. The contractor shall propose an applicable fleet for test. The number of vehicles to be tested shall be 100 total, approximately 90 of these vehicles will be on a commercial over the road line-haul fleet, and the Government will attempt to make available approximately 10 military tactical vehicles (a combination of HMMWV, FMTV, and HEMTT or similar military vehicles) available at Camp Grayling or a similar facility. The contractor shall provide for the installation and testing of the improved On-Board-Oil-Exchange (OBOE) system on the vehicles. The contractor shall coordinate with TACOM on visits to gather data from the test vehicles. The minimum length of testing is 4 oil change intervals with a minimum of 3,000 miles between oil changes.",

Section 4.5 is revised to read,

- c.4.5 The contractor shall prepare a fleet test plan and schedule which will require coordination and approval by TACOM in accordance with CDRL A002. The contractor shall propose an applicable fleet for test. The number of oil management units to be integrated on engine systems and demonstrated shall be 100 total. These units will be demonstrated on a combination of commercial vehicles, military vehicles, and commercial or military engine stationary power generators. The Government will attempt to make available approximately 10 military platforms, which may consist of military vehicles and/or military stationary power generators. The military vehicles may include a combination of the HMMWV, FMTV, and HEMMTT. The contractor shall provide for the installation and testing of the improved "On-Board-Oil-Exchange" (OBOE) system for these platforms. The contractor shall coordinate with TACOM on visits to gather data from these demonstrations. The minimum length of testing is four (4) oil change intervals with a minimum of 3,000 vehicles miles or 250 stationary generator run-time hours between oil changes.
- 3. To award the revised option, the following changes apply:
  - a. Section B, CLIN 0004, subCLINS 0004AA and 0004AB are added to fund the option.
  - b. Section B.3, the Cost, Fee, and Total Value for Option Period 1 is changed from,

Cost Fee Total Value
Option Period 1 \$ 4,736,080 \$142,082 \$ 4,878,162, to read,

- Option Period 1 \$ 3,076,550 \$92,297 \$ 3,168,847
- c. Section C.5, is changed from Option 1 thru Option 4, to read Option 2 thru Option 4.
- d. Section C.6 is added to reflect the revised scope for Option period 1. In accordance with section B.3 and H.1, the option is exercised bilaterally because portions of the option will not be exercised as originally described.
- 4. In consideration of the modification agreed to, this is a complete and final equitable adjustment for the Contractors performance in support of changes contained in this modification and their proposal for adjustment. The Contractor releases the Government from any and all liability under this contract for any further equitable adjustment attributable to this modification.
- 5. As a result of this modification, the total contract value is increased by \$3,168,847 from \$3,650,988 to \$6,819,835.
- 6. All other terms and conditions shall remain the same.

# Reference No. of Document Being Continued PIIN/SIIN W56HZV-06-C-0467

MOD/AMD P00003

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Name of Offeror or Contractor: ENGINEERED MACHINED PRODUCTS INC

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
	SECTION B - SUPPLIES OR SERVICES AND PRICES/COSTS				
0004	OPTION PERIOD (1) ONE				
	SECURITY CLASS: Unclassified				
	Estimated cost of this action \$3,076,550  Fixed fee \$92,297  Total estimated cost \$3,168,847  (End of narrative B001)				
0004AA	SERVICES LINE ITEM				\$2,804,000.00
	NOUN: FY07 CONG. PLUS EMP SBIR FTS PRON: R372C212R3 PRON AMD: 01 ACRN: AD AMS CD: 63300553D00				
	Inspection and Acceptance INSPECTION: Destination				
	Deliveries or Performance           DLVR SCH         PERF COMPL           REL CD         QUANTITY         DATE           001         0         15-MAY-2008           \$ 2,804,000.00				
0004AB	SERVICES LINE ITEM				\$ 364,847.00
	NOUN: ENGINEERED MACHINED PARTS PRON: R372C219R3 PRON AMD: 01 ACRN: AE AMS CD: 622601H7700				
	Inspection and Acceptance INSPECTION: Destination				
	Deliveries or Performance  DLVR SCH PERF COMPL  REL CD QUANTITY DATE  001 0 15-MAY-2008				
	\$ 364,847.00				

### Reference No. of Document Being Continued

PIIN/SIIN W56HZV-06-C-0467

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Name of Offeror or Contractor: ENGINEERED MACHINED PRODUCTS INC

#### B.1 <u>Estimated Cost and Payment</u>

- B.1.1 The estimated cost for performance of the work required under this contract is set forth in Section B. In consideration of performance of the work specified under the contract the Government will pay the Contractor the Estimated Cost shown under CLIN 0001. This amount shall constitute the estimated cost for the purpose of the Contract Clause entitled LIMITATION OF COST (Apr 1984), FAR 52.232-20, but neither the Government nor the Contractor guarantee the accuracy of said estimate.
- B.1.2 The contractor will be paid the fixed fee stated in Section B under CLIN 0001 for the performance of work under the contract and in accordance with the terms of the Contract Clause entitled FIXED FEE (Mar 1997), FAR 52.216-8. The fixed fee together with the reimbursement of cost shall constitute full and complete consideration for the contractor's service in connection with the work required and performed under this contract.
- B.1.3 Allowable cost shall be determined, and payment thereof shall be provided, in accordance with the Contract Clause entitled ALLOWABLE COST AND PAYMENT (Dec 02), FAR 52.216-7.

#### B.2 Payment

The contractor may submit public vouchers every two weeks for payment under this contract. The fee will be payable at the time of reimbursement of cost at the same rate to such cost as the total fee of this contract bears to the total estimated cost thereof, subject to any withholding pursuant to provisions of this contract.

#### B.3 Options

The options set forth in C.5 and H.1 will be exercised in accordance with the cost schedule set forth below:

	Cost	Fee	Total Value
Option Period 1	\$ 3,076,550	\$ 92,297	\$ 3,168,847
Option Period 2	\$ 4,736,080	\$142,082	\$ 4,878,162
Option Period 3	\$ 4,736,080	\$142,082	\$ 4,878,162
Option Period 4	\$ 4,736,080	\$142,082	\$ 4,878,162

\*\*\* END OF NARRATIVE B 0001 \*\*\*

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SECTION C - DESCRIPTION/SPECIFICATIONS/WORK STATEMENT

SCOPE OF WORK

- C.1 BACKGROUND: The goal of the Phase I and Phase II SBIR was to develop an efficient and modular advanced thermal management system for use on military and commercial vehicles. Engineered Machined Products, Inc.(EMP) has developed a complete thermal management system by reducing parasitic losses and increasing the overall efficiency of the system. This efficiency was increased by electrifying the components of the thermal management system and by improving the oil quality used to lubricate the system and cool the pistons. Using more consistent, higher quality oil reduces engine wear and deterioration, improves heat transfer properties, and ultimately prevents thermal breakdown of the engine. Moreover, the temperature of oil that has a more stable consistency can be more easily controlled to a higher nominal temperature, thereby controlling the oil viscosity and reducing frictional losses.
- C.2 OBJECTIVES: The goal of the Phase III SBIR is to produce an efficient and modular advanced thermal management system for use on military and commercial vehicles. EMP, as an independent contractor and not as an agent of the Government, shall provide all necessary labor, materials, supplies, facilities, equipment, and engineering/technical services to produce, militarize and demonstrate primary and auxiliary thermal management components and/or retrofit system (kits) that will efficiently manage thermal loads and the power requirements and controls to run them on a military tactical vehicle while minimizing parasitic energy losses. The optimal thermal management system will obtain a 10% improvement in fuel consumption, or extend the oil change interval by 100%.
- C.3 Task 1: Mini Hybrid System on Transit Bus
- C.3.1 The contractor shall install the new thermal management components and/or retrofit system (kits) on the transit bus (city transportation bus vehicle). The contractor is responsible for acquiring the transit bus.
- C.3.2 The contractor shall perform testing on the bus to verify component function, strength, vibration resistance, dust and particulate resistance, and overall system robustness. The contractor shall analyze all results and submit a technical report describing the work performed, summarizing the test results, and provide recommendations for future work in accordance with CDRL A002.
- C.3.3 The contractor shall incorporate the improvements to the new thermal management components and/or retrofit system (kits) into their past vehicle platforms. These shall include the following vehicles provided as GFE:
  - FMTV: NSN/2320-01-354-3386, S/N 3522
  - Ford Excursion: Light/Medium Duty Commercial Vehicle

The improved system shall also be incorporated into other past vehicle platforms that were not supplied as GFE. These platforms include the Freightliner Century Class S/T, Lockheed LM 4x4, BAE FCS and MULE, John Deere tractors and bulldozers, Peterbilt 387, New Flyer D40LF, International variants, Kenworth T300, Volvo VNL, HMMWV, Mack Vocational, HEMTT, and the Eaton Utility vehicle.

- C.4 Task 2: Oil Thermal Management System
- C.4.1 The contractor shall investigate technologies to improve the current oil thermal management system developed under Phase I and Phase II. The contractor shall use existing off the shelf technologies available to them via open market or from their own company. These technologies shall include, but not be limited to the following:
- C.4.1.1 An oil level sensor used to detect when the oil sump level falls below the minimum allowed by the engine manufacturer.
- C.4.1.2 An in-cab warning light or visual indicator telling the operator the oil needs to be replenished.
- C.4.1.3 An Oil Exchange Flow Control System that could either:

Operate oil flow based on fuel flow and not on time

Incorporate a toggle switch control to allow the system to operate on at least two rates of oil being blended in the fuel.

- C.4.1.4 An improved filtration system of the oil before it is added to the fuel.
- C.4.1.5 An electric oil pump to be used in fluid replenishment, pre and post lubrication, auxiliary filtration or secondary lube and cooling.
- C.4.2 The contractor shall provide design changes/drawings for the oil management system for approval to the COTR in accordance with CDRL A003. The new design shall be able to be implemented as a design change for new vehicles or as a replacement

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kit for the legacy fleet.

- C.4.3 The contractor shall finalize the mechanical design of all components. The mechanical design must be able to withstand high levels of heat, vibration, and dust, in accordance with MIL-STD-202G.
- C.4.4 The contractor shall build 10 (ten) initial production items based on the approved drawings/proposed changes from C.4.2 and C.4.3. The contractor shall use these 10 initial production items to conduct bench testing. The bench tests shall include, but not be limited to:
  - heat testing in accordance with method 108A, page 37 of MIL-STD-202G.
  - vibration testing in accordance with method 201 A, page 67 of MIL-STD-202G
  - durability testing in accordance with method 206, page 85 of MIL-STD-202G

After successful bench testing, the contractor shall upgrade the 10 initial production items to meet the required levels of testing (shown above), and submit a Test Report for COR approval in accordance with CDRL A005. After COR approval, the contractor shall build 90 additional production items in the same configuration as the upgraded 10 items. These 100 production items shall meet the required levels of testing (shown above) and shall be used for vehicle testing according to the field test plan developed in C.4.5.

- C.4.5 The contractor shall prepare a fleet test plan and schedule which will require coordination and approval by TACOM in accordance with CDRL A002. The contractor shall propose an applicable fleet for test. The number of oil management units to be integrated on engine systems and demonstrated shall be 100 total. These units will be demonstrated on a combination of commercial vehicles, military vehicles, and commercial or military engine stationary power generators. The Government will attempt to make available approximately 10 military platforms, which may consist of military vehicles and/or military stationary power generators. The military vehicles may include a combination of the HMMWV, FMTV, and HEMMTT. The contractor shall provide for the installation and testing of the improved "On-Board-Oil-Exchange" (OBOE) system for these platforms. The contractor shall coordinate with TACOM on visits to gather data from these demonstrations. The minimum length of testing is four (4) oil change intervals with a minimum of 3,000 vehicles miles or 250 stationary generator run-time hours between oil changes.
- C.4.6 The contractor shall remove any hardware from any GFE vehicle and return the GFE vehicle to its original working condition.
- C.5 Option 2 thru Option 4.

In the event the contracting officer exercises any or each of the four option year periods contained in Section H, the contractor shall perform the tasks set forth in paragraphs C.5.1 through C.5.5. The Government will provide a platform for analysis based on the contractor's recommendation, the results of the basic contract effort, and the availability of Government vehicles. Candidate platforms/vehicles may include one of the following:

A true hybrid of a light, medium, or heavy duty vehicle
A light, medium, or heavy duty commercial or military vehicle
An off-highway vehicle such as construction or agricultural equipment
A bus or urban transport vehicle
A vehicle from an ongoing advanced vehicle programs such as FTTS or FCS
A military or commercial vehicle with a fuel cell
Utility based vehicle
Marine application
GenSet (generator)
A combination of the above.

- C.5.1 The contractor shall receive a government-furnished equipment (GFE) vehicle and shall proceed to baseline and characterize the standard coolant & lubrication system. This baseline analysis will include, but not be limited to heat rejection needs in various loads to include the minimum unloaded vehicle and the maximum load capacity of the vehicle. The contractor shall also include an analysis of the thermal/oil management components and/or retrofit system (kits) components such as the valves, pumps, fans, level sensors, on board oil exchange and heat exchangers which include performance, efficiency and energy loss. Available data will be used wherever possible, but the contractor shall perform any additional testing that proves necessary to generate data not already available in reliable form, or not available to a degree complete enough for analysis. This data will identify which components of the baseline system need to be redesigned or reconfigured, to afford the optimal improvements to the current vehicle thermal/oil management system.
- C.5.2 The contractor shall model the vehicle's thermal management components and/or retrofit system to perform what-if analysis and determine the optimal configuration of a thermal/oil management system (kits) for that vehicle.
- C.5.3 The contractor shall design, produce, and bench test the selected optimal thermal/oil management components and/or

A combination of the above.

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retrofit system (kits). Bench tests shall include performance and efficiency of all components. The contractor shall define packaging constraints and select the best location for the thermal/oil management system on the vehicle. Any failures in the system or the components of the system will result in a redesign and retest of the system.

- C.5.4 The contractor shall install the new thermal/oil management components and/or retrofit system (kits) on the vehicle.
- C.5.5 The contractor shall perform testing on the vehicle to verify component function durability and overall system robustness. The contractor shall analyze all results and submit the technical report in accordance with CDRL A005. Describe the work performed, summarize the test results, and provide recommendations for future work.

#### C.6 Option 1.

The contractor shall perform the tasks set forth in paragraphs C.6.1 through C.6.5. The Government will provide a platform for analysis based on the contractor's recommendation, the results of the basic contract effort, and the availability of Government vehicles. Candidate vehicles/vehicle platforms may include one of the following:

A true hybrid of a light, medium, or heavy duty vehicle
A light, medium, or heavy duty commercial or military vehicle
A bus or urban transport vehicle
A military or commercial vehicle with a fuel cell
Utility based vehicle
GenSet (generator)

- C.6.1 The contractor shall receive a government-furnished equipment (GFE) vehicle and shall proceed to baseline and characterize the standard coolant & lubrication system. This baseline analysis will include, but not be limited to heat rejection needs in various loads to include the minimum unloaded vehicle and the maximum load capacity of the vehicle. The contractor shall also include an analysis of the thermal management components and/or retrofit system (kits) components such as the valves, pumps, fans, level sensors, on board oil exchange and heat exchangers which include performance, efficiency and energy loss. Available data will be used wherever possible, but the contractor shall perform any additional testing that proves necessary to generate data not already available in reliable form, or not available to a degree complete enough for analysis. This data will identify which components of the baseline system need to be redesigned or reconfigured, to afford the optimal improvements to the current vehicle thermal management system.
- C.6.2 The contractor shall model the vehicle's thermal management components and/or retrofit system to perform what-if analysis and determine the optimal configuration of a thermal management system (kits) for that vehicle.
- C.6.3 The contractor shall design, produce, and bench test the selected optimal thermal management components and/or retrofit system (kits). Bench tests shall include performance and efficiency of all components. The contractor shall define packaging constraints and select the best location for the thermal management system on the vehicle. Any failures in the system or the components of the system will result in a redesign and retest of the system.
- C.6.4 The contractor shall install the new thermal management components and/or retrofit system (kits) on the vehicle.
- C.6.5 The contractor shall perform testing on the vehicle to verify component function durability and overall system robustness. The contractor shall analyze all results and submit the technical report in accordance with CDRL A005. Describe the work performed, summarize the test results, and provide recommendations for future work.

	CONTRINITATION	V CITE		I	Reference No. of Docum	ment Be	ing Continued		Page 8 of 8
	CONTINUATION SHEET			PIIN/SIIN W56HZV-06-C-0467		57	MOD/AMD P00003		
Name	of Offeror or Contract	or: eng	INEERED MACH	HINED PR	RODUCTS INC				•
ECTION	G - CONTRACT ADMINIS	STRATION	I DATA						
	PRON/								
INE	AMS CD/		OBLG STAT/			INCREA	ASE/DECREASE		CUMULATIVE
TEM_	MIPR	<u>ACRN</u>	JOB ORD NO	_	PRIOR AMOUNT		AMOUNT		AMOUNT
004AA	R372C212R3	AD	2	\$	0.00 \$	2,	804,000.00	\$	2,804,000.00
	63300553D00		72C212						
004AB	R372C219R3	AE	1	\$	0.00 \$		364,847.00	\$	364,847.00
	622601H7700		72C219						
					NET CHANGE \$	3 ,	.168,847.00		
ERVICE	NET CHANGE						ACCOUNTING		INCREASE/DECREASE
NAME	BY ACRN	ACCO	OUNTING CLAS	SIFICAT	TON		STATION		AMOUNT
rmy	AD	21	7204000007				W56HZV	\$	2,804,000.00
rmy	AE	21			622601255Y S20113		W56HZV	\$	364,847.00
							NET CHANGE	\$	3,168,847.00

	PRIOR AMOUNT	AMOUNT INCREASE/DECREASE		CUMULATIVE
	OF AWARD		AMOUNT	OBLIG AMT
NET CHANGE FOR AWARD:	\$ 3,650,988.00	\$	3,168,847.00	\$ 6,819,835.00

ACKIN	<u> 1777 </u>	ACCOUNTING CHASS	IFICALLO.	<u>u</u>		
AD	21	070820400000	S20113	76N6N7E63300553D00255Y	72C212S20113	W56HZV
AE	21	070820400000	S20113	76N6N7E622601H7700255Y	72C219S20113	W56HZV